

Unified Shank® Jig Saw Blades

The only blades that fit both Universal and Bosch tools

Starrett's exclusive, patented design has changed the shape of one of the most commonly used tools in the industry – literally. Our Unified Shank® jig saws are the first and only blades that fit both Universal shank and Bosch shank jig saws. This eliminates the troublesome, costly requirement of stocking two different saws to do the same job. Perfect for contractors with multiple saws.

Starrett Unified Shank® jig saws incorporate the Starrett exclusive bi-metal unique® process technology. Blades made from this process resist breakage, cut faster and last longer than conventional saws. Unified Shank® jig saws are available in five-blade packs, twenty-blade packs and in various assortment packs.



Unified Shank® Assortment Packs

Description	Cat. No.	EDP
WOOD CUTTING Assortment Pack: Includes one each: BU36, BU46, BU38, BU310T and BU214S	BU1	68748
MULTI-PURPOSE Assortment Pack: Includes one each: BU46, BU310T, BU214, BU224S and BU232	BU2	68749
METAL CUTTING Assortment Pack: Includes one each: BU41014, BU214, BU224, BU224S and BU232	BU3	68750
UNIFIED SHANK® Assortment Pack: Includes one each: all Unified Shank® Jigs on this page, plus BU56 6T for Wood in plastic pouch	BU4	11974
NEW UNIFIED SHANK® Assortment Pack: Includes one each: BU36, BU46, BU310T, BU41014 and BU214	BU5	12567
NEW UNIFIED SHANK® Assortment Pack: Includes one each: BU36, BU46, BU310T, BU3DC, BU2DCS, BU41014, BU214, BU214S, BU218, BU418, BU224, BU224S, BU424 and BU232	BU6	12568

Wood Cutting

Dimensions* Length x Width x Thickness	TPI (25mm)	Tooth	Set	5 Blades per Pack		20 Blades per Pack	
				Cat. No.	EDP	Cat. No.	EDP
3" x 5/16" x .050" 75mm x 7.5mm x 1.3mm	6	Ground	Tapered	BU36T	68717	BU36T-20	68733
	6	Skip	Alternate	BU36	68718	BU36-20	68734
	8	Regular	Alternate	BU38	68720	BU38-20	68736
	10	Ground	Tapered	BU310T	68721	BU310T-20	68737
	10	Ground	Tapered, Downstroke Cut	BU310DT	68722	BU310DT-20	68738
4" x 3/8" x .050" 100mm x 9.5mm x 1.3mm	6	Skip	Alternate	BU46	68719	BU46-20	68735

Metal Cutting

2" x 5/16" x .040" 50mm x 7.5mm x 1mm	24	Regular	Wavy	BU224	68728	BU224-20	68744
	32	Regular	Wavy	BU232	68731	BU232-20	68747
2" x 3/16" x .040" 50mm x 4.5mm x 1mm	24	Scroll	Wavy	BU224S	68729	BU224S-20	68745
4" x 3/8" x .040" 100mm x 9.5mm x 1mm	24	Regular	Wavy	BU424	68730	BU424-20	68746

Multi-Purpose

2" x 5/16" x .040" 50mm x 7.5mm x 1mm	Coarse CG	Cont. Grit		BU230X	68753	BU230X-20	68754
	14	Regular	Wavy	BU214	68724	BU214-20	68740
2" x 3/8" x .040" 50mm x 9.5mm x 1mm	18	Regular	Wavy	BU218	68726	BU218-20	68742
2" x 3/16" x .040" 50mm x 4.5mm x 1mm	14	Scroll	Wavy	BU214S	68725	BU214S-20	68741
4" x 3/8" x .040" 100mm x 9.5mm x 1mm	10-14	Varipitch	Wavy	BU41014	68723	BU41014-20	68739
4" x 3/8" x .040" 100mm x 9.5mm x 1mm	18	Regular	Wavy	BU418	68727	BU418-20	68743

* Length dimension references tooth bearing section of jig saws. The total length, including blade tang, is approximately 1" longer.



NEW Starrett Exclusive Dual Cut® Jig Saw Blades with Unified Shank

Two new wood-cutting saw designs with teeth in both directions for a burr-free cut on both sides. Bi-metal unique® saw technology provides 170% greater resistance to tooth breakage, longer life and a lower cost per cut than other welding techniques.



Dual Cut® Jig Saw Blades with Unified Shank			
Dimensions* (Length x Width x Thickness)	Description	2 Blade Pack Catalog No.	EDP
3" x 5/16" x .060" 75mm x 8mm x 1.5mm	3" Dual Cut® Jig Saw Blade	BU3DC-2	12484
2" x 3/16" x .050" 50mm x 5mm x 1.3mm	2" Scroll-Cutting Dual Cut® Jig Saw Blade	BU2DCS-2	12480

* Length dimension references tooth bearing section of jig saws. The total length, including blade tang, is approximately 1" longer.

NEW Pneumatic Reciprocating Blades

Starrett now offers a line of bi-metal unique® saw blades for pneumatic (or air) reciprocating saws. The line includes three blades for metal and a variable pitch multi-purpose blade for composites, steel sheets and wood.

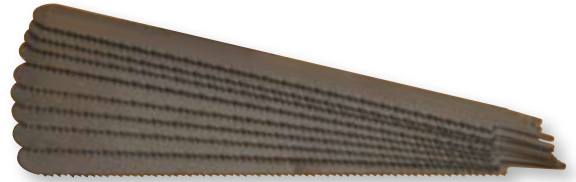
Starrett Pneumatic Saw Blades are the only such blade manufactured with bi-metal unique® saw technology, for faster cutting and longer tool life. Soon after initial use, the teeth develop a groove in the thin center of backing material at the cutting edge. As a result, the cutting stroke produces dual chips that are more easily removed from the cut. In controlled tests, bi-metal unique® cut 20% faster and lasted 22% longer than competing premium blades.



Pneumatic Reciprocating Blades								
Application	Dimensions Length x Width x Thickness	TPI (25mm)	5 Blades per Pack		20 Blades per Pack		50 Blades per Pack	
			Catalog No.	EDP	Catalog No.	EDP	Catalog No.	EDP
Metal Cutting	3-5/8" x 1/2" x .024" 92mm x 13mm x 0.6mm	32	BS226-5	13001	BS226-20	13005	BS226-50	13009
		24	BS227-5	13002	BS227-20	13006	BS227-50	13010
		18	BS228-5	13003	BS228-20	13007	BS228-50	13011
Multi-Cutting		14-18	BS229-5	13004	BS229-20	13008	BS229-50	13012

NEW Bi-Metal Reciprocating Blades for Pallet Dismantling

This new bi-metal reciprocating blade is ideal for pallet dismantling and comes with a low price tag with no print or paint. Instead, the identifying information is engraved directly on the blade. The rounded tip prevents blade from catching while cutting nails and damaged pallets. This blade is packed and sold only in bulk boxes of 250 blades.



Pallet Dismantling Reciprocating Blades

Dimensions* (Length x Width x Thickness)	Description	250 Blade Box Catalog No.	EDP
8" x 3/4" x .035" 203mm x 19mm x 0.90mm	Pallet Dismantling Blades	B810P	13031

King Cut® Fire, Rescue and Demolition Reciprocating Blades

Now Available in 6", 8", 9" & 12" Lengths

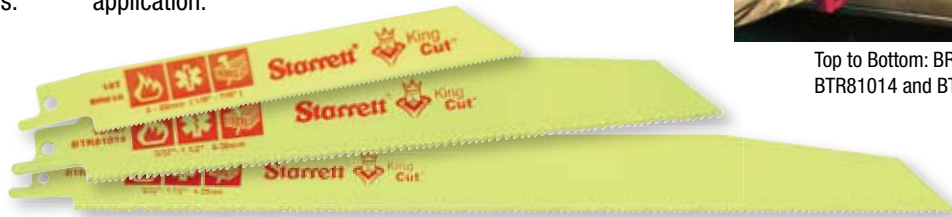
Each King Cut® Fire, Rescue and Demolition blade is made from a bi-metal construction that joins a high speed steel cutting edge to a durable steel back. This design provides exceptional strength and extended blade life, while the vacuum hardened HSS tooth edge delivers rapid cutting action. These blades are built for the most demanding applications.

The product line now includes four different lengths, – 6", 8", 9" and 12" – three different blade thicknesses, – .035", .050" and .063" – three different tooth pitches – 6-10, 10-14 and 18 TPI and two blade shapes – tapered and straight, that will effectively cut through a variety of materials in any type of end-use application.



Top to Bottom: BR618, BTR81014 and BTR121014

Bright fluorescent yellow paint and high-contrast marking system makes King Cut® blades stand out.



King Cut® Fire, Rescue & Demolition Reciprocating Blades

Dimensions (Length x Width x Thickness)	TPI (25mm)	Shape*	2 Blade Packs		5 Blade Packs		20 Blade Packs		50 Blade Packs	
			Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP
6" x 3/4" x .035" 152mm x 19mm x 0.90mm	18	S	BR618-2	11947	BR618-5	11948	BR618-20	11949	BR618-50	11950
	10-14	S	BR61014-2	11450	BR61014-5	11451	BR61014-20	11452	BR61014-50	11909
6" x 1" x .063" 152mm x 25mm x 1.60mm	10-14	T	BTR61014-2	11453	BTR61014-5	11454	BTR61014-20	11455	BTR61014-50	11910
	6-10	T	BTR6610-2	11456	BTR6610-5	11457	BTR6610-20	11458	BTR6610-50	11911
	18	S	BR818-2	11951	BR818-5	11952	BR818-20	11953	BR818-50	11954
8" x 3/4" x .035" 203mm x 19mm x 0.90mm	18	S	BR818-2	11951	BR818-5	11952	BR818-20	11953	BR818-50	11954
	10-14	S	BR81014-2	11459	BR81014-5	11460	BR81014-20	11461	BR81014-50	11912
8" x 1" x .063" 203mm x 25mm x 1.60mm	10-14	T	BTR81014-2	11462	BTR81014-5	11463	BTR81014-20	11464	BTR81014-50	11913
	6-10	T	BTR8610-2	11465	BTR8610-5	11466	BTR8610-20	11467	BTR8610-50	11914
	18	S	BR818-2	11951	BR818-5	11952	BR818-20	11953	BR818-50	11954
9" x 3/4" x .050" 228mm x 19mm x 1.30mm	10-14	S	BR91014-2	11468	BR91014-5	11469	BR91014-20	11470	BR91014-50	11915
	10-14	T	BTR91014-2	11471	BTR91014-5	11472	BTR91014-20	11473	BTR91014-50	11916
9" x 1" x .063" 228mm x 25mm x 1.60mm	10-14	T	BTR91014-2	11471	BTR91014-5	11472	BTR91014-20	11473	BTR91014-50	11916
	6-10	T	BTR9610-2	11474	BTR9610-5	11475	BTR9610-20	11476	BTR9610-50	11917
12" x 3/4" x .050" 300mm x 19mm x 1.30mm	10-14	S	BR121014-2	11477	BR121014-5	11478	BR121014-20	11479	BR121014-50	11918
	10-14	T	BTR121014-2	11480	BTR121014-5	11481	BTR121014-20	11482	BTR121014-50	11919
12" x 1" x .063" 300mm x 25mm x 1.60mm	10-14	T	BTR121014-2	11480	BTR121014-5	11481	BTR121014-20	11482	BTR121014-50	11919
	6-10	T	BTR12610-2	11483	BTR12610-5	11484	BTR12610-20	11485	BTR12610-50	11920

* S = Straight, T = Tapered



Fastcut™ General Purpose Reciprocating Blades

Fastcut™ General Purpose reciprocating blades provide a comprehensive set of sawing solutions to professional trades people and do-it-yourselfers.



Straight Shape General Purpose Reciprocating Blades

Dimensions (Length x Width x Thickness)	TPI (25mm)	2 Blade Packs		5 Blade Packs		20 Blade Packs		50 Blade Packs	
		Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP
4" x 3/4" x .035" 100mm x 19mm x 0.90mm	14	B414-2	16970	B414-5	15319	B414-20	20104	B414-50	15436
	18	B418-2	16971	B418-5	15320	B418-20	20105	B418-50	15437
	24	B424-2	16972	B424-5	15321	B424-20	20106	B424-50	15438
6" x 3/4" x .035" 152mm x 19mm x 0.90mm	6	B66-2	16976	B66-5	15329	B66-20	20110	B66-50	15440
	10	B610-2	16977	B610-5	15330	B610-20	20111	B610-50	15441
	14	B614-2	16978	B614-5	15331	B614-20	20112	B614-50	15442
	18	B618-2	16979	B618-5	15332	B618-20	20113	B618-50	15443
	24	B624-2	16980	B624-5	15333	B624-20	20114	B624-50	15444
8" x 3/4" x .035" 203mm x 19mm x 0.90mm	18	B818-2	16991	B818-5	16035	B818-20	20127	B818-50	16047

Tapered Shape General Purpose Reciprocating Blades

Dimensions (Length x Width x Thickness)	TPI (25mm)	2 Blade Packs		5 Blade Packs		20 Blade Packs		50 Blade Packs	
		Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP
6" x 3/4" x .050" 152mm x 19mm x 1.3mm	3	BT63-2	16984	BT63-5	15338	BT63-20	20118	BT63-50	15445
	6	BT66-2	16985	BT66-5	15339	BT66-20	20119	BT66-50	15446
	6-10	BT6610-2	16989	BT6610-5	15692	BT6610-20	20123	BT6610-50	15693
9" x 3/4" x .050" 228mm x 19mm x 1.3mm	6	BT96-2	17011	BT96-5	16955	BT96-20	20130	BT96-50	17014
	10	BT910-2	17012	BT910-5	17013	BT910-20	20131	BT910-50	17015
12" x 3/4" x .050" 300mm x 19mm x 1.3mm	3	BT123-2	16999	BT123-5	15351	BT123-20	20138	BT123-50	15452
	6	BT126-2	17000	BT126-5	15352	BT126-20	20139	BT126-50	15453
	6-10	BT12610-2	17002	BT12610-5	15700	BT12610-20	20141	BT12610-50	15701
	10-14	BT121014-2	17003	BT121014-5	15704	BT121014-20	20142	BT121014-50	15705



Scroll Cutting Special Purpose Reciprocating Blades

(Length x Width x Thickness)	TPI (25mm)	Shape	2 Blade Packs		5 Blade Packs		20 Blade Packs	
			Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP
4" x 5/16" x .035" 100mm x 8mm x 0.90mm	14	Scroll	SB414-2	11679	SB414-5	11680	SB414-20	11681
	24	Scroll	SB424-2	17009	SB424-5	16032	SB424-20	20146

Plaster Cutting Special Purpose Reciprocating Blades

6" x 3/4" x .035" 152mm x 19mm x 0.90mm	6V	Straight	VB66-2	17004	VB66-5	15722
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Carbide Grit Special Purpose Reciprocating Blades

(Length x Width x Thickness)	TPI (25mm)	Shape	Single Blade Packs		20 Blade Packs	
			Cat. No.	EDP	Cat. No.	EDP
6" x 3/4" x .035" 152mm x 19mm x 0.90mm	#30 Coarse	Straight	XR6-1	15788	XR6-20	20147

6" General Purpose Blade Assortment Pack

(Length x Width x Thickness)	Cat. No.	EDP
Includes one each of B66, B610, B614, B618, B624	SB6-A	17018



Bi-Metal HSS Power Hacksaw Blades

The bi-metal construction of these power hacksaw blades provides exceptional cutting action in a wide variety of applications. The high speed steel teeth and durable alloy steel backing resist breakage and can handle irregular shaped work pieces and interrupted cuts.



Bi-Metal HSS Power Hacksaw Blades

Dimensions (Length x Width x Thickness)	Pinhole Diameter	TPI (TP/25mm)	Cat. No.	EDP
12" x 1-1/8" x .050" 300mm x 28.6mm x 1.25mm	8.5mm	10	BS1210-5	40097
		14	BS1214-5	40098
14" x 1-1/8" x .050" 350mm x 28.6mm x 1.25mm		10	BS1410-5	40099
		14	BS1414-5	40100
14" x 1-3/8" x .062" 350mm x 35mm x 1.6mm	8.5mm	6	BS1406-6	40101
		10	BS1410-6	40102
14" x 1-5/8" x .075" 350mm x 41mm x 2mm	10.5mm	6	BS1406-7	40105
17" x 1-3/8" x .062" 425mm x 35mm x 1.6mm	8.5mm	6	BS1706-6	40264
		10	BS1710-6	40265
18" x 1-3/8" x .062" 450mm x 35mm x 1.6mm	10.5mm	6	BS1806-6	40267
		10	BS1810-6	40268
18" x 1-5/8" x .075" 450mm x 41mm x 2mm	10.5mm	4	BS1804-7	40272
		6	BS1806-7	40273
18" x 1-7/8" x .088" 450mm x 48mm x 2.25mm	10.5mm	4	BS1804-8	40275
		6	BS1806-8	40276
21" x 1-7/8" x .088" 525mm x 48mm x 2.25mm		4	BS2104-8	40278
	10.5mm	6	BS2106-8	40279
24" x 2-1/8" x .100" 600mm x 54mm x 2.5mm		3	BS2403-0	40131
	10.5mm	4	BS2404-0	40282
30" x 2-5/8" x .100" 750mm x 67mm x 2.50mm		4	BS3004-0	40172

Redstripe® Solid HSS Power Hacksaw Blades

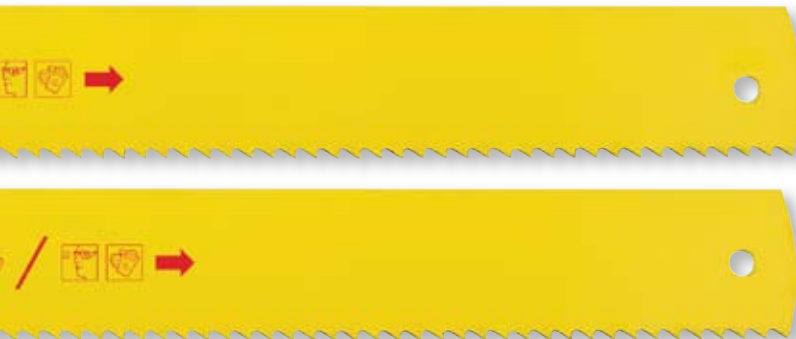
Dimensions (Length x Width x Thickness)	Pinhole Diameter	Teeth per 25mm (Inch)	
300mm x 32mm x 2mm 12" x 1-1/4" x .075"	8.5mm (.335")	6	
		10	
350mm x 32mm x 2mm 14" x 1-1/4" x .075"		6	
		10	
400mm x 32mm x 2mm 16" x 1-1/4" x .075"		4	
		6	
		10	
450mm x 38mm x 2mm 18" x 1-1/2" x .075"		4	
		6	
		10	
500mm x 45mm x 2mm 20" x 1-3/4" x .075"		10.5mm (.413")	4
			6
	10		
550mm x 45mm x 2mm 22" x 1-3/4" x .075"	4		
	6		
	10		
575mm x 50mm x 2.5mm 23" x 2" x .100"	10.5mm (.413")		4
			6
600mm x 50mm x 2.5mm 24" x 2" x .100"			4
			6
650mm x 55mm x 2.5mm 26" x 2-3/16" x .100"			4
			6
700mm x 55mm x 2.5mm 28" x 2-3/16" x .100"	12.5mm (.492")	4	
		6	
850mm x 60mm x 3mm 34" x 2-3/8" x .118"		2-1/2 TPI	
900mm x 114mm x 3.5mm 36" x 4-1/2" x .138"			
1000mm x 126mm x 3.5mm 40" x 5" x .138"		2-1/2 TPI	





Redstripe® Solid HSS Power Hacksaw Blades

The solid, fully hardened molybdenum high speed steel composition of Redstripe® power hacksaw blades delivers extended life and efficient cutting action in a broad range of materials. These blades can withstand heavier feed pressures and provide faster cut rates than blades made from composite designs. Redstripe® power hacksaw blades will effectively cut tough alloys such as stainless steels.



for Kasto and other Metric Sized Machines

Catalog Number	EDP	Fits Kasto Machine Model No.
RS300-6	16168	WBS 150-170
RS300-10	16169	WBS 150-170
RS350-6	40177	UBS 200
RS350-10	40178	UBS 200
RS400-4	40179	VBS242
RS400-6	40180	VBS242
RS400-10	40181	VBS242
RS450-4	40182	UBS 280
RS450-6	40183	UBS 280
RS450-10	40184	UBS 280
RS500-4	16170	BSM 323
RS500-6	16171	BSM 323
RS500-10	16172	BSM 323
RS550-4	40173	UBS 320
RS550-6	40174	UBS 320
RS550-10	40185	UBS 320
RS575-4	40175	EBS 320
RS575-6	40176	EBS 320
RS600-4	16173	EBS 320AU
RS600-6	16174	EBS 320AU
RS650-4	40186	EBS 400
RS650-6	40187	EBS 400
RS700-4	40188	EBS 450
RS700-6	40189	EBS 450
RS850-4	16175	EBS 550
RS850-6	16176	EBS 550
RS900-2-1/2	68716	Marvel #24 (Replacement for Marvel Cat. 3625-E)
RS1000-2-1/2	16177	PBS 630

Redstripe® Solid HSS Power Hacksaw Blades

Dimensions (Length x Width x Thickness)	Pinhole Diameter	TPI (TP/25mm)	Cat. No.	EDP
12" x 1" x .050"	8.5mm	10	RS1210-5	40046
300mm x 25mm x 1.25mm		14	RS1214-5	40047
14" x 1" x .050"		10	RS1410-5	40049
350mm x 25mm x 1.25mm		14	RS1414-5	40050
14" x 1-1/4" x .062"	8.5mm	6	RS1406-6	40051
350mm x 32mm x 1.6mm		10	RS1410-6	40052
14" x 1-1/2" x .075"	7.2mm	6	RS1406-7	40054
350mm x 38mm x 2mm		10	RS1606-6	40057
16" x 1-1/4" x .062"	7.2mm	10	RS1610-6	40058
400mm x 32mm x 1.25mm		14	RS1710-5	40059
17" x 1" x .050"	8.5mm	10	RS1710-5	40059
425mm x 25mm x 1.25mm		14	RS1714-5	40060
17" x 1-1/4" x .062"	8.5mm	6	RS1706-6	40062
425mm x 32mm x 1.5mm		10	RS1710-6	40063
18" x 1-1/4" x .062"	10.5mm	6	RS1806-6	40064
450mm x 32mm x 1.6mm		10	RS1810-6	40065
18" x 1-1/2" x .075"	10.5mm	4	RS1804-7	40067
450mm x 38mm x 2mm		6	RS1806-7	40068
18" x 1-3/4" x .088"	10.5mm	4	RS1804-8	40070
450mm x 45mm x 2.25mm		6	RS1806-8	40071
21" x 1-3/4" x .088"	12.5mm	4	RS2104-8	40075
525mm x 45mm x 2.25mm		6	RS2106-8	40076
24" x 2" x .100"	12.5mm	4	RS2404-0	40081
600mm x 50mm x 2.5mm		4	RS3004-0	40083
30" x 2-1/2" x .100"	12.5mm	4	RS3004-0	40083
750mm x 63mm x 2.50mm		4	RS3004-0	40083

12"-18" packed 5 per plastic box. 20"-40" packed as single blades.



K145 Closed Grip High-Tension Heavy Duty Hacksaw Frame

The K145 is a professional quality high-tension frame that provides an easy to use and efficient adjustment lever. Its comfortable rubber handle and thumb hold provide a sure, ergonomic grip. Four permanently angled mounting pins allow for both straight and angle cutting. The mounting pins keep the blade secure even when tension is released.

With just six turns, blade tension is approximately 28,000psi (2,000kg/cm²) which keeps the blade from twisting and binding in even the most aggressive applications.

This 12" (300mm) frame has a throat depth of 4-3/8" (110mm). Each K145 Heavy Duty High Tension Frame is shipped with a Starrett bi-metal unique® High Speed Steel Safe-Flex® Hacksaw Blade.



K152 Closed Grip Adjustable Heavy Duty Hacksaw Frame

K151 Open Grip Adjustable Heavy Duty Hacksaw Frame

The K152 and K151 are versatile, heavy duty frames that accept 8", 10" and 12" blades, which can be mounted in any one of four cutting directions. Blades can be tensioned by a single wing nut.

The distinctive red handles allow for good visibility in a crowded workplace.

The K152 and K151 have throat depths of 3-3/4" (95mm). Each K152 and K151 Heavy Duty Adjustable Hacksaw Frame is shipped with a Starrett bi-metal unique® High Speed Steel Safe-Flex® Hacksaw Blade.



K153 Closed Grip High-Tension Heavy Duty Hacksaw Frame

The K153 is a rugged, professional quality high-tension frame constructed of cast aluminum with an extra-thick tubular steel bar for added strength. The steel tube also provides on-hand storage for spare blades.

This 12" (300mm) frame has a throat depth of 4-3/8" (110mm). The K153 High-Tension Frame is engineered for use with Starrett bi-metal unique® High Speed Steel Safe-Flex® Hacksaw Blade.

With just three 360° turns, the easy to use adjusting screw will tension the blade up to 28,000 psi (2,000 kg/cm²) which prevents the blade from twisting and binding when bearing down on the cut. Each K153 Heavy Duty High-Tension Frame is shipped with a Starrett bi-metal unique® High Speed Steel Safe-Flex® Hacksaw Blade.



K140 Closed Grip Non Adjustable Light Duty Hacksaw Frame

The K140 is a light-weight closed grip non-adjustable frame that accepts 12" (300mm) blades. It includes a Starrett bi-metal unique® High Speed Steel Safe-Flex® Hacksaw Blade.

Hand Hacksaw Frames

Description	Catalog No.	EDP
Closed Grip High-Tension Heavy-Duty Hacksaw Frame	K145	67818
Closed Grip High-Tension Heavy-Duty Hacksaw Frame	K153	64147
Closed Grip Adjustable Heavy-Duty Hacksaw Frame	K152	60134
Open Grip Adjustable Heavy-Duty Hacksaw Frame	K151	60133
Closed Grip Non-Adjustable Light Duty Hacksaw Frame	K140	12184



Bi-metal unique® High Speed Steel Safe-Flex® Hacksaw Blades

A patented solid-state diffusion process produces the industry's most advanced bi-metal hand hacksaw. With 170% more high-speed steel weld area and a precision ground tooth profile, blade fracture and breakage is greatly reduced. Blades cut faster and last longer.

Bi-metal unique® High Speed Steel Safe-Flex® Heavy-Duty Hacksaw Blades

These conventional bi-metal hacksaw blades offer a sturdier construction. An excellent choice for demanding off-hand use or light power-assisted machine applications.

Grey-Flex® Carbon Steel Hacksaw Blades

These all-purpose blades are an economical alternative when cutting mild steel, copper, brass, aluminum and other like materials. The blades feature an all carbon construction with a hardened cutting edge and flexible back.

Carbide Grit Rod Saw Blade

Constructed of a tough steel alloy rod that has been coated by carbide grit, this unique rod saw blade effectively cuts abrasive materials. The flexible design makes this tool a good choice for awkward cutting applications or in hard to reach applications. Packed one blade to a card.

Carbide Grit Hand Hacksaw Blade

These blades feature a durable steel construction with a uniform application of carbide grit bonded to the cutting edge. An ideal tool for cutting ceramics, fiberglass, plastics, asbestos, glass resins or any other abrasive materials that can not be effectively cut by conventional blades. Packed one blade to a card.



Bi-metal unique® High Speed Steel Safe-Flex® Hacksaw Blades

Dimensions (Length x Width x Thickness)	TPI	2 Blades on card ¹		10-Blade Pack ²		Single Blade 10 Pack ³	
		Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP
10" x 1/2" x .025" 250mm x 13mm x .65mm	18	KBS1018-2	40333	KBS1018-10	40339	BS1018	40327
	24	KBS1024-2	40334	KBS1024-10	40340	BS1024	40328
12" x 1/2" x .025" 300mm x 13mm x .65mm	18	KBS1218-2	40336	KBS1218-10	40342	BS1218	40330
	24	KBS1224-2	40337	KBS1224-10	40343	BS1224	40331
	32	KBS1232-2	40338	KBS1232-10	40344	BS1232	40332

Bi-metal unique® High Speed Steel Safe-Flex® Heavy-Duty Hacksaw Blades

12" x 5/8" x .032" 300mm x 16mm x .80mm	18			BS1218-3	40290
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Grey-Flex® Carbon Steel Hacksaw Blades

10" x 1/2" x .025" 250mm x 13mm x .65mm	18	KGF1018-2	60135	KGF1018-10	60214	GF1018	40011
	24	KGF1024-2	60136	KGF1024-10	60215	GF1024	40012
	32	KGF1032-2	60137	KGF1032-10	60216	GF1032	40013
12" x 1/2" x .025" 300mm x 13mm x .65mm	18	KGF1218-2	60139	KGF1218-10	60218	GF1218	40015
	24	KGF1224-2	60140	KGF1224-10	60219	GF1224	40016
	32	KGF1232-2	60141	KGF1232-10	60220	GF1232	40017

Carbide Grit Rod Saw Blade

Dimensions (Length x Width)	Tooth Type	1 Blade on card ¹	
		Cat. No.	EDP
12" x 3/32" 300mm x 2.4mm	Grit	X1200	40203

Carbide Grit Hand Hacksaw Blade

12" x 5/8" x .032" 300mm x 16mm x .80mm	Grit	X1258	40204
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¹ Blades affixed on carded mount suitable for display

² Packaged in protective tube suitable for display

³ Sold tape-wrapped in packs of 10



148 PVC Saw

This application-specific saw is a popular item in the tool boxes of the professional contractor and weekend handyman. It is effective in a wide variety of general purpose applications.

- Easy and fast cutting of PVC and ABS plastic pipe
- Professional quality saw, featuring cast aluminum handle with blade
- Also for use in cutting plasterboard, plywood and general purpose cutting
- Available in 12" and 18" blade lengths
- Replacement blades available



K147 Bi-Metal Compass Saw

The K147 Compass Saw is a versatile tool that provides a variety of cutting solutions.

- Heavy-duty, variable pitch, bi-metal blade cuts most materials and has extra-long cutting life
- Blade rotates full 360° to easily cut at any angle
- Has rugged, ergonomic handle for ideal comfort and the best cutting leverage
- Replacement blade available
- Starrett carbide grit and V-tooth reciprocating saw blades will also fit the handle



PVC Saw

Description	Catalog No.	EDP
Handle with 12" Blade	148-12	66185
Handle with 18" Blade	148-18	66186
12" Replacement Blade	PVC-12	66187
18" Replacement Blade	PVC-18	66188

Bi-Metal Compass Saw

Compass Saw with 9" Blade	K147	67193
9" Replacement Blade	PT26689	67194

Ship Auger Drill Bits

Starrett Ship Auger Drill Bits are heavy-duty professional grade tools. Shank size is 7/16" on all drills and fits 1/2" capacity drills.

The product offering is broad and deep with a total of 25 drills available from stock. The 7-1/2" bits are ideal for tighter spots and can easily clear three two by fours. Deeper hole applications are done with the 18" offering, which includes 13 different drill diameters.

Each drill bit has precision ground cutting edges that provide smooth, deep cutting action with a fine finish.

Drills feature a hollow center twist which acts to quickly clear chips from the bored hole. This feature works especially well when drilling into gummy wood species.

Ship Auger Drill Bits For Wood Boring

Length	Diameter	Cat. No.	EDP
7-1/2" (190mm)	5/8"	16mm	SAB0058-7 20043
	11/16"	17.5mm	SAB1116-7 20044
	3/4"	19mm	SAB0034-7 20045
	13/16"	20.6mm	SAB1316-7 20046
	7/8"	22mm	SAB0078-7 20047
	15/16"	24mm	SAB1516-7 20048
	1"	25.4mm	SAB0100-7 20049
	1-1/16"	27mm	SAB0116-7 20050
	1-1/8"	28.5mm	SAB0118-7 20051
	1-1/4"	32mm	SAB0114-7 20052
	1-3/8"	35mm	SAB0138-7 20053
	1-1/2"	38mm	SAB0112-7 20054
	18" (457mm)	9/16"	14mm
5/8"		16mm	SAB0058-18 20056
11/16"		17.5mm	SAB1116-18 20057
3/4"		19mm	SAB0034-18 20058
13/16"		20.6mm	SAB1316-18 20059
7/8"		22mm	SAB0078-18 20060
15/16"		24mm	SAB1516-18 20061
1"		25.4mm	SAB0100-18 20062
1-1/16"		27mm	SAB0116-18 20063
1-1/8"		28.5mm	SAB0118-18 20064
1-1/4"		32mm	SAB0114-18 20065
1-3/8"		35mm	SAB0138-18 20066
1-1/2"		38mm	SAB0112-18 20067

Shank size is 7/16" on all sizes. Use with 1/2" capacity drills.

